



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15496

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15863	36/50/65
2.	Visual Inspection	OK - 4.0 mm (Jumbo)	Drum - 217/10/15
3.	Pellet Die No.	16298	UT-OK
4.	Hardened by	hark kenny	Relief - OK
5.	Received by after hardening (Name)	Jayja	Q4-5 2.29 mm
6.	Hardness achieved on 1 st side	52.0 - 52.1 HRC	Q5-0 1.5 mm
7.	Hardness achieved on 2 nd side	50.4 - 50.5 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.5) mm	PCD - 725 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M20
10.	Outside Diameter	780 mm	Deep 28.7
11.	Inside Diameter	660 mm	Tapping No of
12.	Width of die	324 mm	Holes - 12
Inspected By (Sign) & Date		Jayja 10/9/25	
1.	Finish Fitting size 1 st side	780 ± 0.7 - 780 ± 0.12 mm	28/61 Both side
2.	Finish Fitting size 2 nd side	780 ± 0.10 - 780 ± 0.12 mm	± 32.58 mm
3.	Finish size made by		
Inspected By (Sign) & Date		Jayja 10/9/25	
1.	Supplied to (Customer Name)	Gudziy Agrawal, Bihor	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayja 10/9/25	

Reviewed by (Engineer-CNC)

Manager-CNC

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