



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15479

Form No. CNC/QA/FM/03
Rev. No. 01
Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15475 to 15890	46/98
3.	Pellet Die No.	OK - 8.0 mm (Sendu)	Dring H-13760A
4.	Hardened by	15606	V7-OK
5.	Received by after hardening (Name)	hark fenny	Reluf - OK
6.	Hardness achieved on 1 st side	47.7 - 48.1 HRC	(2-2) 12 mm
7.	Hardness achieved on 2 nd side	47.9 - 48.2 HRC	8.5 4 mm
8.	Ovality after hardening 1 st side	(0.4) mm	6 mm - OK
9.	Ovality after hardening 2 nd side	(0.3) mm	PCD 474 mm
10.	Outside Diameter	520 mm	Tapping M20
11.	Inside Diameter	420 mm	Deep - 16.4 mm
12.	Width of die	158 mm	Tapping No of holes - 8
Inspected By (Sign) & Date		Jan 9/9/15	
1.	Finish Fitting size 1 st side	489 ± 0.4 - 489 ± 0.5 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.4 - 489 ± 0.4 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jan 8/9/15	
1.	Supplied to (Customer Name)	Shrawasthi, U.P., to Dairy Dairy, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Jan 9/9/15	

Signature 9/9/15

Signature 9/9/15

10002 - CWP/INK

Reviewed by (Engineer-CNC)

Manager-CNC