



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15484

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15876	50/50
2.	Visual Inspection	OK - 6.0 mm (15W)	Dring 450 A+V
3.	Pellet Die No.	15782	UT-OK
4.	Hardened by	Lark Penny	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) 6 mm
6.	Hardness achieved on 1 st side	50.0 - 50.2 HRC	Relief 6.5 5 HRC
7.	Hardness achieved on 2 nd side	50.0 - 50.3 HRC	Gumtu - OK
8.	Ovality after hardening 1 st side	(0.5) mm	PCD - 685 mm
9.	Ovality after hardening 2 nd side	(0.8) mm	Tapping M20
10.	Outside Diameter	730 mm	Deep - 18-4 mm
11.	Inside Diameter	630 mm	Tapping 10 af
12.	Width of die	290 mm	Truly - 16
Inspected By (Sign) & Date		Janji 31/9/25	
1.	Finish Fitting size 1 st side	741.1 ± 0.05 - 741.1 ± 0.05 Tappes 10'	Under at - 5 mm
2.	Finish Fitting size 2 nd side	741.1 ± 0.05 - 741.1 ± 0.05 Tappes 10'	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 31/9/25	
1.	Supplied to (Customer Name)	Shree Graneth Edible PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 31/9/25	

Sets 31/9/25

Reviewed by (Engineer-CNC)

Manager-CNC