



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15486

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15876	50/10
2.	Visual Inspection	OK - 6.0 mm (JEW)	Dring rt - 400 A
3.	Pellet Die No.	15781	UT-OK
4.	Hardened by	hark punny	Relief-OK
5.	Received by after hardening (Name)	Janji	(3-3) 3 6 mm
6.	Hardness achieved on 1 st side	51.2 - 51.3 HRC	Relief 6.5 HRC
7.	Hardness achieved on 2 nd side	50.1 - 50.6 HRC	Grinding-OK
8.	Ovality after hardening 1 st side	(0.4) mm	PO - 685 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M20
10.	Outside Diameter	730 mm	Deep - 18-4 mm
11.	Inside Diameter	630 mm	Tapping 1/0 of
12.	Width of die	280 mm	Hole - 16
Inspected By (Sign) & Date		Janji 9/9/15	
1.	Finish Fitting size 1 st side	741.1 ± 0.05 - 741.1 ± 0.05 Topper 10'	Washer at - 5 mm
2.	Finish Fitting size 2 nd side	741.1 ± 0.05 - 741.1 ± 0.05 Topper 10'	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 9/9/15	
1.	Supplied to (Customer Name)	Shree Ganesh Edible, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 9/9/15	

Satyam
9/9/15

Reviewed by (Engineer-CNC)

Manager-CNC

10002 - CWP/PHK