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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		28/50
2.	Visual Inspection	15764 ok - 2-8 mm (SESTD)	28/50 11286A
3.	Pellet Die No.	14782	117-OK
4.	Hardened by	Lark Penny	Relief - OK
5.	Received by after hardening (Name)	Jayje	(3-3) > 25 mm
6.	Hardness achieved on 1 st side	50.1 - 50.3 HRC	Relief A 3.2 > 22 mm
7.	Hardness achieved on 2 nd side	50.2 - 50.4 HRC	Grinding - OK
8.	Ovality after hardening 1 st side	(0.4) mm	Run - 565 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping 120
10.	Outside Diameter	620 mm	Deep 18-4 mm
11.	Inside Diameter	520 mm	Tapping 10 of
12.	Width of die	186 mm	12-12
Inspected By (Sign) & Date		Jayje 8/9/15	
1.	Finish Fitting size 1 st side	621 ± 0.10 - 621 ± 0.10 Tappet 12'	
2.	Finish Fitting size 2 nd side	621 ± 0.10 - 621 ± 0.11 Tappet 12'	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayje 8/9/15	
1.	Supplied to (Customer Name)	Guarded feed, HR	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayje 8/9/15	

Satish 8/9/15

Reviewed by (Engineer-CNC)

Manager-CNC

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