



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15825	24/50
2.	Visual Inspection	ok - 3.0 mm (SSW)	RWD Dmg H- 71 A+B
3.	Pellet Die No.	15430	v7 ah
4.	Hardened by	Lark Punny	Reluf ok
5.	Received by after hardening (Name)	Janji	(3-3) 29m
6.	Hardness achieved on 1 st side	50.0 - 10.1 HRC	Reluf 3.5 28m
7.	Hardness achieved on 2 nd side	50.0 - 10.0 HRC	6mm for ok
8.	Ovality after hardening 1 st side	(0.7) mm	PCD - 565mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep = 18-4m
11.	Inside Diameter	520 mm	Tapping M10
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Janji 8/5/15	
1.	Finish Fitting size 1 st side	620-9 +0.07 - 620-9.10 Tapp 12'	
2.	Finish Fitting size 2 nd side	620-9 +0.00 - 620-9 +0.07 Tapp 12'	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 8/9/15	
1.	Supplied to (Customer Name)	Shri Man Agrawal, Chichalgarh	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 8/9/15	

Reviewed by (Engineer-CNC)

Manager-CNC