15474

Lark Engineering Company (India) Pvt. Ltd. I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)	Form No.	CNC/QA/FM/03
	Rev. No.	01
Final Inspection (Pellet Dies) after Hardening & Finishing	Rev. Date	31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work rder No.	15902	30/66
2.	Visual Inspection	ok - 6.0 mm (M.Sumbd)	Dwg No 8 Dwg No - 320 A-B
3.	Pellet Die No.	15628	OT-OK
4	Hardened by	Lark Firm	Relief - ok
5	Received by after hardening (Name)	Jan Ji	Ø 7.0 ± 36 mm
6	Hardness achieved on 1st side	50.3 - 50.4 HRc	Acp
7	Hardness achieved on 2nd side	49.4 - 49.8 HRc	Counter - ok
8	Ovalty aftery hardening 1st side	(0.2) mm	PCD - 619 mm
9	Ovalty aftery hardening 2nd side	(0.4) mm	Tapping M16
10	Outside Diameter	680.1 mm	Deep - 31.4 mm
11	Inside Diameter	548.1 +.08 +.10 - 548.1 +.07 +.06 mm	Tapping No of Holes - 2
12	Width of die	199.8 mm	
	Inspected By (Sign) & Date	Jan Ji 8/9/25	
1.	Finish Fitting size 1st side	690.1 +.10 - 690.1 +.10 Tapper 8°	
2.	Finish Fitting size 2nd side	690.1 +.09 - 690.1 +.10 Tapper 8°	
3.	Finish size made by	—	
	Inspected By (Sign) & Date	Jan Ji 8/9/25	
1.	Supplied to (Customer Name)	Yulong, HR	
2.	Dispatch Date	—	
	Reported By (Sign) & Date	Jan Ji 8/9/25	

Satish 8/9/25.

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWPINK