



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15447

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15806	35140
2.	Visual Inspection	ok - 4.0 mm (Sewid)	Done Ho - hark 11/1
3.	Pellet Die No.	15280	17-0k
4.	Hardened by	hark finess	Reluf - ok
5.	Received by after hardening (Name)	Janji	(2-2) 3 9 mm
6.	Hardness achieved on 1 st side	48.9 - 49.1 HR	Reluf 4.5 5 mm
7.	Hardness achieved on 2 nd side	47.2 - 47.3 HR	Comfr - ok
8.	Ovality after hardening 1 st side	(0.4) mm	Pd - 474 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 16.5 mm
11.	Inside Diameter	420 mm	Tapping M16
12.	Width of die	158 mm	Hols - 8
Inspected By (Sign) & Date		Janji 21/9/15	
1.	Finish Fitting size 1 st side	489 ± 0.02 - 489 ± 0.03 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.02 - 489 ± 0.04 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 21/9/15	
1.	Supplied to (Customer Name)	Ajoni Rutch - Punjab	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 21/9/15	

Satya
21/9/15

Reviewed by (Engineer-CNC)

Manager-CNC