



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	10157 to 10481	28/28/66
2.	Visual Inspection	OK - 6.0 mm CM. Symbol	Pinool Dongter 609 AOB
3.	Pellet Die No.	10890	07-OK
4.	Hardened by	hark finney	Reluf - OK
5.	Received by after hardening (Name)	Jayjuw	06.5 3 38 mm
6.	Hardness achieved on 1 st side	49.3 - 49.7 HR	07.0 3 28 mm
7.	Hardness achieved on 2 nd side	48.2 - 49.0 HR	Counter - OK 30
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 619 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M16
10.	Outside Diameter	682 mm	Deep - 31.7 mm
11.	Inside Diameter	548.5 + 0.09 + 1.10 + 1.10 + 0.08 mm	Tapping M16
12.	Width of die	195 mm	Holes - 4

Inspected By (Sign) & Date

Jayjuw 16/10/23

1.	Finish Fitting size 1 st side	690 ϕ .12 ϕ .12 mm Tapper 8°	Under cut - 1mm
2.	Finish Fitting size 2 nd side	690 ϕ .12 ϕ .12 mm Tapper 8°	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayjuw 16/10/23

1.	Supplied to (Customer Name)	Hanya Agro Industries, Rajasdhani to Jay Bio Energy,
2.	Dispatch Date	Gujarat

Reported By (Sign) & Date

Jayjuw 16/10/23

Satyam 16/10/23

Reviewed by (Engineer-CNC)

Manager-CNC