



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasoull Road, Yamuna Nagar - 135 001 (Haryana)

15504

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15810	40/40
2.	Visual Inspection	OK - 4.0 mm (Senior)	Don't No - Lark
3.	Pellet Die No.	15307	OT-OK
4.	Hardened by	Wark Perry	Relief - OK
5.	Received by after hardening (Name)	Janji	(2-2) S 4 mm
6.	Hardness achieved on 1 st side	50.1 - 52.3 HRC	HILL
7.	Hardness achieved on 2 nd side	49.9 - 50.2 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	Rep - 4.74 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 16.5 mm
11.	Inside Diameter	420 mm	Tapping 10 of
12.	Width of die	158 mm	Holes - 8
Inspected By (Sign) & Date		Janji 10/9/15	
1.	Finish Fitting size 1 st side	489.103 - 489.105 mm	
2.	Finish Fitting size 2 nd side	489.105 - 489.105 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 10/9/15	
1.	Supplied to (Customer Name)	Shakti feed, Agrotech, J & K	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 10/9/15	

Satou 10/9/15

Reviewed by (Engineer-CNC)

Manager-CNC

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