



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15428

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	Tw to 15823	34/10
2.	Visual Inspection	ok - 4.0 mm CSSG	Length - 120
3.	Pellet Die No.	14849	07 - ok
4.	Hardened by	herk. Pansy	Relief - ok
5.	Received by after hardening (Name)	Janji	(3-3) 2 20mm
6.	Hardness achieved on 1 st side	48.1 - 48.5 HRc (2)	Relief 4.5 16mm
7.	Hardness achieved on 2 nd side	48.1 - 48.3 HRc (2)	Count - ok
8.	Ovality after hardening 1 st side	(0.3) mm	Per - 565 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	Tapping 120
10.	Outside Diameter	620 mm	Deep - 18-4 mm
11.	Inside Diameter	520 mm	Tapping 10 - ok
12.	Width of die	222 mm	Hols - 12
Inspected By (Sign) & Date		Janji 31/8/15	
1.	Finish Fitting size 1 st side	610 4.03 - 610.03 mm	
2.	Finish Fitting size 2 nd side	610 2.03 - 610.04 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 31/8/15	
1.	Supplied to (Customer Name)	Tw to Krishna Agro - tk	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 31/8/15	

1002 - CWPBOK

Satyam
31/8/15

Reviewed by (Engineer-CNC)

Manager-CNC