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# Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

## Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification	Observations	Remarks
1.	Work order No.			
2.	Visual Inspection		10392	25/40
3.	Pellet Die No.	OK - 3-2 mm	(SECU)	Pr 01 Dwg No - 33A+B
4.	Hardened by	10341		07-ak
5.	Received by after hardening (Name)	hork finoree		Relief - ok
6.	Hardness achieved on 1 <sup>st</sup> side	50.0 - 50.0 HRC		(2-2) > 18mm
7.	Hardness achieved on 2 <sup>nd</sup> side	50.1 - 50.3 HRC	Relief 3.8	3 15mm
8.	Ovality after hardening 1 <sup>st</sup> side	(0-1) mm		Counter - ok
9.	Ovality after hardening 2 <sup>nd</sup> side	(0-2) mm		PCD - 414mm
10.	Outside Diameter	500 mm		Capping @ 314
11.	Inside Diameter	420 mm		Scp - 16.8mm
12.	Width of die	182 mm		Capping Hoaf Holes - 8
Inspected By (Sign) & Date		Janju 16/10/23		
1.	Finish Fitting size 1 <sup>st</sup> side	489 ± .10 ± .12 mm		
2.	Finish Fitting size 2 <sup>nd</sup> side	489 ± .11 ± .10 mm		
3.	Finish size made by			
Inspected By (Sign) & Date		Janju 16/10/23		
1.	Supplied to (Customer Name)	Anamal Agro Vet, J.S.K		
2.	Dispatch Date			
Reported By (Sign) & Date		Janju 16/10/23		

16/10/23

Reviewed by (Engineer-CNC)

Manager-CNC

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