



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15412

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	3270 15862	33/40
2.	Visual Inspection	OK - 3.0 mm (Series)	Length - 170
3.	Pellet Die No.	15082	UT-OK
4.	Hardened by	work funny	Relief - OK
5.	Received by after hardening (Name)	Janji	2-5 3 13mm
6.	Hardness achieved on 1 st side	49.9 - 50.0 HRC	Relief 3-5 7mm
7.	Hardness achieved on 2 nd side	49.9 - 50.1 HRC	Gumfer - OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 414 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping H20
10.	Outside Diameter	500 mm	Deep - 16.4 mm
11.	Inside Diameter	420 mm	Tapping No. of
12.	Width of die	158 mm	Holes - 8
Inspected By (Sign) & Date		Janji 29/8/15	
1.	Finish Fitting size 1 st side	489 ± 0.5 - 489 ± 0.5 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.5 - 489 ± 0.5 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 29/8/15	
1.	Supplied to (Customer Name)	3270 Bhattacharjee Animal,	W.B
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 29/8/15	

10002 - CWP/PRK

Reviewed by (Engineer-CNC)

Manager-CNC