



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15399

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15699	45/60
2.	Visual Inspection	OK - 3.0 mm (Symbol)	Who 11/1A+B
3.	Pellet Die No.	15778	UT-OK
4.	Hardened by	Lark Perry	Relief-OK
5.	Received by after hardening (Name)	Janji	(3-3) 221 mm
6.	Hardness achieved on 1 st side	50.9 - 51.1 HRC	Relief 3.8 15 mm
7.	Hardness achieved on 2 nd side	50.6 - 50.7 HRC	Counter-OK
8.	Ovality after hardening 1 st side	(0.5) mm	PCP - 725 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	Tapping 120
10.	Outside Diameter	780 mm	Deep - 28.6 mm
11.	Inside Diameter	660 mm	Tapping 120
12.	Width of die	324 mm	Hols - 12
Inspected By (Sign) & Date		Janji 27/8/25	
1.	Finish Fitting size 1 st side	790 ± 0.10 - 790 ± 0.11 mm	Underside - 5-5
2.	Finish Fitting size 2 nd side	790 ± 0.12 - 790 ± 0.12 mm	
3.	Finish size made by		2810t Both Side
Inspected By (Sign) & Date		Janji 27/8/25	32X8
1.	Supplied to (Customer Name)	Godrij Agrovet, Bihar	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 27/8/25	

Satish
27/8/25.

1002 - CMM/PMK

Reviewed by (Engineer-CNC)

Manager-CNC