



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15400

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Polish Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		42150
2.	Visual Inspection	15781	Renol
3.	Pellet Die No.	ok - 3-5 mm (SSS700)	Dong - 2781
4.	Hardened by	14782	127-ok
5.	Received by after hardening (Name)	hark fenny	Relief - ok
6.	Hardness achieved on 1 st side	Janji	(2-3) 2 15 mm
7.	Hardness achieved on 2 nd side	57.3 - 57.9 HRC	Relief 4.0 3 8 mm
8.	Ovality after hardening 1 st side	50.4 - 50.9 HRC	Counter - ok
9.	Ovality after hardening 2 nd side	(0.7) mm	RCD - 565 mm
10.	Outside Diameter	(0.3) mm	Tapping 1120
11.	Inside Diameter	620 mm	Deep - 18.4 mm
12.	Width of die	520 mm	Tapping Holec
	Inspected By (Sign) & Date	186 mm	Hole - 12 -
		Janji 27/8/25	
1.	Finish Fitting size 1 st side	621 ± 0.12	- 621 ± 0.12 Tapper 12'
2.	Finish Fitting size 2 nd side	621 ± 0.12	- 621 ± 0.12 Tapper 12'
3.	Finish size made by		under cut = .5 mm
	Inspected By (Sign) & Date		
		Janji 27/8/25	
1.	Supplied to (Customer Name)		
2.	Dispatch Date	montal Jaid Mahashtra	
	Reported By (Sign) & Date		
		Janji 27/8/25	

1002 - CWPBNC

Reviewed by (Engineer-CNC)

Manager-CNC