



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15711

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15711	40/60
2.	Visual Inspection	OK - 5.0 mm (Senior)	Dring at 1291 A/H
3.	Pellet Die No.	16196	07-OK
4.	Hardened by	hark funny	Relief - OK
5.	Received by after hardening (Name)	Janji	(2-2) 25mm
6.	Hardness achieved on 1 st side	50.6 - 51.0 HR	Relief 5-5 20mm
7.	Hardness achieved on 2 nd side	49.9 - 50.0 HR	Caution - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M20
10.	Outside Diameter	540 mm	Deep - 16.6 mm
11.	Inside Diameter	420 mm	Tapping M16
12.	Width of die	158 mm	High - 8
Inspected By (Sign) & Date		Janji 25/8/15	
1.	Finish Fitting size 1 st side	495-88 ±0.05 - 495-88 ±0.05 Tapper 12'	Final size check
2.	Finish Fitting size 2 nd side	495-88 ±0.05 - 495-88 ±0.05 Tapper 12'	by - Sandeep Singh
3.	Finish size made by		width of
Inspected By (Sign) & Date		Janji 25/8/15	Sign
1.	Supplied to (Customer Name)	J-K feel	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 25/8/15	

Reviewed by (Engineer-CNC)

Manager-CNC

10002 - CWP/HR