



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15394

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15740	40/50/65 40/45/65
2.	Visual Inspection	OK - 6.0 mm (M. Jumbo)	Renov Dongle 788A
3.	Pellet Die No.	15860	07-06
4.	Hardened by	hark kumar	Relief - OK
5.	Received by after hardening (Name)	Janji	25/06/2013
6.	Hardness achieved on 1 st side	49.7 - 50.2 HRc	25/06/2013
7.	Hardness achieved on 2 nd side	50.1 - 50.4 HRc	25/06/2013
8.	Ovality after hardening 1 st side	(0.3) mm	Count - OK
9.	Ovality after hardening 2 nd side	(0.6) mm	PCD - 619 mm
10.	Outside Diameter	680.72 mm	Tapping 116
11.	Inside Diameter	548.35 - 0.05 - 0.04 - 548.35 + 0.03 + 0.05 mm	Drill - 35.8 mm
12.	Width of die	195 mm	Tapping Holes
Inspected By (Sign) & Date		Janji - 25/8/25	Holes - 2
1.	Finish Fitting size 1 st side	690 +0.05 - 690 +0.08 Tapper 8°	
2.	Finish Fitting size 2 nd side	690 +0.10 - 690 +0.12 Tapper 8°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji - 25/8/25	
1.	Supplied to (Customer Name)	Prakrushi Green Karmalok	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji - 25/8/25	

Setu
25/8/25

Reviewed by (Engineer-CNC)

Manager-CNC

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