



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15429

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15251	60/66
2.	Visual Inspection	ok - 3.5 mm (P-dumb)	Hand 9136416
3.	Pellet Die No.	16197	07-01
4.	Hardened by	hark formu	Relief - ok
5.	Received by after hardening (Name)	Janjer	(4-4) 3 13 mm
6.	Hardness achieved on 1 st side	51.6 - 51.8 HRC	Relief 4.0 6 mm
7.	Hardness achieved on 2 nd side	51.3 - 51.6 HRC	Corum - ok
8.	Ovality after hardening 1 st side	(0.8) mm	PCD - 970 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M24
10.	Outside Diameter	1033 mm	Deep - 36 mm
11.	Inside Diameter	900 mm	Tapping M10
12.	Width of die	375 mm	Key - 15
Inspected By (Sign) & Date		Janjer 26/8/15	m/c Defect
1.	Finish Fitting size 1 st side	1030 + .01 - 1030 + .15	2.86t Both Sides
2.	Finish Fitting size 2 nd side	1030 + .12 - 1030 + .12 Tapper 3°	32.2 x 7.5
3.	Finish size made by		
Inspected By (Sign) & Date		Janjer 26/8/15	APPROVED By Sachin Sir
1.	Supplied to (Customer Name)	Saneha Formu, Telangana	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjer 26/8/15	

1002 - CNP/PMK

Sachin 20/8/15

Reviewed by (Engineer-CNC)

Manager-CNC