

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		53/58
2.	Visual Inspection	15736	811
3.	Pellet Die No.	OK - 3.8 mm CS&W	UT-OK
4.	Hardened by	hark kumar	Relief - OK
5.	Received by after hardening (Name)	Janji	OK (3-3) 12 mm
6.	Hardness achieved on 1 st side	51.8 - 52.3 HRC	Relief 4.3 5 mm
7.	Hardness achieved on 2 nd side	50.8 - 51.4 HRC	Re - Count - OK
8.	Ovality after hardening 1 st side	(0.8) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping 120
10.	Outside Diameter	636 mm	Deep - 18-4 mm
11.	Inside Diameter	520 mm	Tapping 10 af
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Janji 22/8/15	
1.	Finish Fitting size 1 st side	610 ± 0.5 - 610 ± 0.5 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.4 - 610 ± 0.5 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 22/8/15	
1.	Supplied to (Customer Name)	Sona Vidy, Agam	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 22/8/15	

Satyam 22/8/15

Reviewed by (Engineer-CNC)

Manager-CNC