

10508

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	14569 to 14091	33/40
2.	Visual Inspection	OK (3.0mm) Senior	Dwg. LEC-15062 P. 1000
3.	Pellet Die No.	14668.	UP-OK
4.	Hardened by	Lark Furnace	
5.	Received by after hardening (Name)	Sanjeev	Relief ϕ 3.5mm
6.	Hardness achieved on 1 st side	51.1 - 51.0 HRC	outer - 13mm (2-2)
7.	Hardness achieved on 2 nd side	50.9 - 51.2 HRC	Inner - 1mm
8.	Ovality after hardening 1 st side	0.2 mm	Counter-OK
9.	Ovality after hardening 2 nd side	0.3 mm	PCD - 454mm
10.	Outside Diameter	500 mm	Tapping - 24.2
11.	Inside Diameter	420 mm	no. of Tapping
12.	Width of die	158 mm	Hole - 8
Inspected By (Sign) & Date		Sanjeev.	Both Side
1.	Finish Fitting size 1 st side	495.93 - 495.93 mm	Tapper 12
2.	Finish Fitting size 2 nd side	495.93 - 495.93 mm	Tapper 12
3.	Finish size made by		
Inspected By (Sign) & Date		Sanjeev	
1.	Supplied to (Customer Name)	Royal feeds, to Aryan Poultry feed, UP	
2.	Dispatch Date		
Reported By (Sign) & Date		Sanjeev. 11/4/25.	

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Reviewed by (Engineer-CNC)

Manager-CNC