



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15350

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15721	42/50
2.	Visual Inspection	OK - 6.0 mm (SEA)	Dring 10 - 18/7/13
3.	Pellet Die No.	15529	UT-OK
4.	Hardened by	Lark Pinner	Reluf - OK
5.	Received by after hardening (Name)	Janji	(2-2) 3 14 mm
6.	Hardness achieved on 1 st side	50.6 - 51.0 HRC	Reluf 16.5 8 mm
7.	Hardness achieved on 2 nd side	50.2 - 50.0 HRC	Count - OK
8.	Ovality after hardening 1 st side	(0.3) mm	P.D - 4.54 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping 120
10.	Outside Diameter	520 mm	Deep - 16.5 mm
11.	Inside Diameter	420 mm	Tapping 110
12.	Width of die	182 mm	Hobs - 8
Inspected By (Sign) & Date		Janji 18/8/13	
1.	Finish Fitting size 1 st side	489 1.07 - 489 1.07 mm	
2.	Finish Fitting size 2 nd side	489 1.07 - 489 1.08 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 18/8/13	
1.	Supplied to (Customer Name)	Sreema Rice, West Bengal	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 18/8/13	

Reviewed by (Engineer-CNC)

Manager-CNC