



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15337

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Polot Dlos) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15832	55/66
2.	Visual Inspection	ok - 8-0 mm (M-Jumbo)	Wt 08
3.	Pellet Die No.	15505	Long H-320
4.	Hardened by	hark ferny	UT-OK
5.	Received by after hardening (Name)	Janji	Relief - ok
6.	Hardness achieved on 1 st side	50.5 - 51.4 HRC	09.0 3 11 mm
7.	Hardness achieved on 2 nd side	50.5 - 50.9 HRC	5 All
8.	Ovality after hardening 1 st side	(0.6) mm	Counter - ok
9.	Ovality after hardening 2 nd side	(0.2) mm	Pch - 619 mm
10.	Outside Diameter	680.1 mm	Tapping H16
11.	Inside Diameter	548.1 ± 0.7 2.10 - 548.1 ± 0.7 2.08 mm	Deep - 31.5 mm
12.	Width of die	194.5 mm	Tapping H0.08
Inspected By (Sign) & Date		Janji 16/8/15	Hols - 2
1.	Finish Fitting size 1 st side	690.1 ± 0.10 - 690.1 ± 0.10 Tapper 8°	
2.	Finish Fitting size 2 nd side	690.1 ± 0.08 - 690.1 ± 0.09 Tapper 8°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 16/8/15	
1.	Supplied to (Customer Name)	Yulong, Haryana	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 16/8/15	

10002 - CWP/PMK

Reviewed by (Engineer-CNC)

Manager-CNC