



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15335

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		44/100
2.	Visual Inspection	15666	
3.	Pellet Die No.	OK - 4.0 mm (SSEW)	5. Dong 14-9940
4.	Hardened by	15398	UT-OK
5.	Received by after hardening (Name)	Lark Finishing	Relief - OK
6.	Hardness achieved on 1 st side	48.1 - 49.4 HRC	(3-3) 2 14 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.2 HRC	Relief 4.5 6 mm
8.	Ovality after hardening 1 st side	(0.9) mm	RC - Counter - OK
9.	Ovality after hardening 2 nd side	(0.8) mm	PCD - 565 mm
10.	Outside Diameter	620 mm	Tapping 120
11.	Inside Diameter	520 mm	Deep - 18.4 mm
12.	Width of die	222 mm	Tapping 14 of
Inspected By (Sign) & Date		Janji 16/8/25	
1.	Finish Fitting size 1 st side	618.5 ± 0.3	618.5 ± 0.4 Tapper 12'
2.	Finish Fitting size 2 nd side	618.5 ± 0.4	618.5 ± 0.4 Tapper 12'
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 16/8/25	
1.	Supplied to (Customer Name)	Kukuchic Hotel, Kambalg	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 16/8/25	

1002 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC