



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15326

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15422	35/40
2.	Visual Inspection	OK - 3.5 mm (during)	mo 984 A+B
3.	Pellet Die No.	11642	UT-OK
4.	Hardened by	hark from	Relief - ok
5.	Received by after hardening (Name)	Janji	(2-2) 3 8 mm
6.	Hardness achieved on 1 st side	48-1-49.1 HB	Relief 4-0 5 mm
7.	Hardness achieved on 2 nd side	47.5-48.0 HB	Caustic - ok
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 356 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping 9314"
10.	Outside Diameter	395 mm	Deep - 18.6 mm
11.	Inside Diameter	315 mm	Tapping No. 10
12.	Width of die	145 mm	Holes - 8
Inspected By (Sign) & Date		Janji 16/8/25	
1.	Finish Fitting size 1 st side	386.7 ± 0.10 - 386.7 ± 0.11 mm	
2.	Finish Fitting size 2 nd side	386.7 ± 0.11 - 386.7 ± 0.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 16/8/25	
1.	Supplied to (Customer Name)	Pashupati Indus, Uthra Khond	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 16/8/25	

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Reviewed by (Engineer-CNC)

Manager-CNC