



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollot Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15681	50/50
3.	Pellet Die No.	OK - 8.0 mm (Series)	Depth 403 mm
4.	Hardened by	15809	U7-06
5.	Received by after hardening (Name)	hark finny	Relief - ok
6.	Hardness achieved on 1 st side	Janji	(2-2) 5 mm
7.	Hardness achieved on 2 nd side	52.0 - 52.2 HRC	Relief 8.5 11/12
8.	Ovality after hardening 1 st side	50.4 - 50.7 HRC	Grinding - ok
9.	Ovality after hardening 2 nd side	(0.3) mm	PCD - 454 mm
10.	Outside Diameter	(0.8) mm	→ Tapping Ø 3/4"
11.	Inside Diameter	520 mm	→ Deep 16.7 mm
12.	Width of die	420 mm	→ Tapping closed
		158 mm	Hols - 8
Inspected By (Sign) & Date		Janji 14/8/25	
1.	Finish Fitting size 1 st side	489 1.10 - 489 1.11 mm	
2.	Finish Fitting size 2 nd side	489 1.11 - 489 1.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 14/8/25	
1.	Supplied to (Customer Name)	Prima Agro, Kerala	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 14/8/25	

1002 - CWP/PMK

Reviewed by (Engineer-CNC)

Manager-CNC