



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15340

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15305	28147
2.	Visual Inspection	OK - 4.0 mm CFEW	Done at 1400 hrs
3.	Pellet Die No.	15714	UT-OK
4.	Hardened by	hark ferns	Relief-OK
5.	Received by after hardening (Name)	Janji	(2-3) 2.23 mm
6.	Hardness achieved on 1 st side	50.1 - 50.3 HRC	Relief 4.5 19 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.4 HRC	Grinding-OK
8.	Ovality after hardening 1 st side	(0.4) mm	PO - 685 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping 120
10.	Outside Diameter	724 mm	Deep - 184 mm
11.	Inside Diameter	630 mm	Tapping 110 af
12.	Width of die	289.8 mm	100 - 16
Inspected By (Sign) & Date		Janji 16/8/25	
1.	Finish Fitting size 1 st side	741.1 - 741.05 - 741.1 - 741.05 Tapp 10'	Under cut - 8.5
2.	Finish Fitting size 2 nd side	741.1 - 741.04 - 741.1 - 741.04 Tapp 10'	"
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 16/8/25	
1.	Supplied to (Customer Name)	Shree Ganesh Agrovet, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 16/8/25	

1002 - CWF/PMK

Reviewed by (Engineer-CNC)

Manager-CNC