



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15327

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		55/55-
2.	Visual Inspection	15606	
3.	Pellet Die No.	OK - 4.0 mm (M. Jumbo)	Longer - 407.04
4.	Hardened by	15346	UT-OK
5.	Received by after hardening (Name)	hukam	Relief - OK
6.	Hardness achieved on 1 st side	Jangin	(23) 3 5 mm
7.	Hardness achieved on 2 nd side	51-6 - 52-0 HRC	Relief 4-5 11/12
8.	Ovality after hardening 1 st side	50-3 - 50-8 HRC	Counter - OK
9.	Ovality after hardening 2 nd side	(0.4) mm	Feed - 640 mm
10.	Outside Diameter	(0.5) mm	Tapping 120
11.	Inside Diameter	710 mm	Deep - 18-4 mm
12.	Width of die	690 mm	Tapping 120
	Inspected By (Sign) & Date	222 mm	Hole - 12
		Jangin 14/8/15	
1.	Finish Fitting size 1 st side	690 ± 0.12	Final Size Check
2.	Finish Fitting size 2 nd side	690 ± 0.12	by - Sandeep Singh
3.	Finish size made by	690 ± 0.12	Lith - 01
	Inspected By (Sign) & Date		
		Jangin 14/8/15	
1.	Supplied to (Customer Name)	Gunam Industries, Mahanagar	
2.	Dispatch Date		
	Reported By (Sign) & Date		
		Jangin 14/8/15	

10002 - CWP/100

Reviewed by (Engineer-CNC)

Manager-CNC