



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15328

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Polot Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15600	45/55
3.	Pellet Die No.	OK - 2.0 mm (M. Hubo)	407 AB
4.	Hardened by	15344	UT-OK
5.	Received by after hardening (Name)	hark Purney	Reluf-OK
6.	Hardness achieved on 1 st side	52.5 - 52.7 HRC	(3-3) 3 18 mm
7.	Hardness achieved on 2 nd side	51.3 - 51.9 HRC	Reluf 8.5 10 mm
8.	Ovality after hardening 1 st side	(0.5) mm	Counter-OK
9.	Ovality after hardening 2 nd side	(0.4) mm	PCD - 640 mm
10.	Outside Diameter	710 mm	Tapping M20
11.	Inside Diameter	600 mm	Deep - 18-4 mm
12.	Width of die	222 mm	Tapping M10
Inspected By (Sign) & Date		Janji 14/8/25	Hole - 12
1.	Finish Fitting size 1 st side	690 ±.12	Final size check
2.	Finish Fitting size 2 nd side	690 ±.12	by - Sandeep Singh
3.	Finish size made by		hark ap
Inspected By (Sign) & Date		Janji 14/8/25	Sign
1.	Supplied to (Customer Name)	Heena Nutnitch, U.P.	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 14/8/25	

10002 - CWP/PMK

Reviewed by (Engineer-CNC)

Manager-CNC