



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasoull Road, Yamuna Nagar - 135 001 (Haryana)

15319

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15385	30150
2.	Visual Inspection	OK - 6-0 mm (Taper)	1388 AD
3.	Pellet Die No.	15588	UT-OK
4.	Hardened by	hark, kumar	Relief - OK
5.	Received by after hardening (Name)	Janji	96-5 2 20 mm
6.	Hardness achieved on 1 st side	50-1 - 50-4 HRC	Self
7.	Hardness achieved on 2 nd side	50-1 - 50-8 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 354 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M16
10.	Outside Diameter	410 mm	Deep - 31.6 mm
11.	Inside Diameter	310 mm	Tapping M16
12.	Width of die	140 mm	Holes - 8
Inspected By (Sign) & Date		Janji 13/8/25	
1.	Finish Fitting size 1 st side	385 ± 10 - 3854-11 mm	
2.	Finish Fitting size 2 nd side	385 ± 11 - 3854-11 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 13/8/25	
1.	Supplied to (Customer Name)	Aryan Gang - Maheshwar	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 13/8/25	

Reviewed by (Engineer-CNC)

Manager-CNC