



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15325

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	1553	40/55
2.	Visual Inspection	ok - 8.0 mm (SSSID)	the
3.	Pellet Die No.	13902	Dring 16-355 A+B
4.	Hardened by	hark purny	u T-ak
5.	Received by after hardening (Name)	Janji	Reluf - ak
6.	Hardness achieved on 1 st side	50.4 - 51.2 HRC	(3-3) 3 23 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.2 HRC	Reluf 8-5, 15 mm
8.	Ovality after hardening 1 st side	(0.4) mm	Counter - ak
9.	Ovality after hardening 2 nd side	(0.5) mm	PCD - 565 mm
10.	Outside Diameter	630 mm	Tapping 1120
11.	Inside Diameter	520 mm	Deep - 18-4 mm
12.	Width of die	186 mm	Tapping 110 af
	Inspected By (Sign) & Date	Janji 13/8/25	Holy - 12
1.	Finish Fitting size 1 st side	610 ± 10 - 610 ± 10 mm	
2.	Finish Fitting size 2 nd side	610 ± 12 - 610 ± 12 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	Janji 13/8/25	
1.	Supplied to (Customer Name)	Anchal feel, Uttarakhand	
2.	Dispatch Date		
	Reported By (Sign) & Date	Janji 13/8/25	

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Reviewed by (Engineer-CNC)

Manager-CNC