



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

6408

Form No. CNC/QA/FM/03
Rev. No. 01
Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	8915 to 8990 to 7w	28150
3.	Pellet Die No.	OK - 2.8 mm (SSCW) 9430	Dring No - 9380 At 07-OK
4.	Hardened by	Lark Finnee	Reluf - OK
5.	Received by after hardening (Name)	Jayju	(2.3) - 2.5 mm
6.	Hardness achieved on 1 st side	50.0 - 50.0 HRC	- 3 22 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.0 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.6) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M20
10.	Outside Diameter	620 mm	Dep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping M16
12.	Width of die	222 mm	Hole - 12

Inspected By (Sign) & Date

Jayju 13/10/23

1.	Finish Fitting size 1 st side	618.5 ± 0.04 ± 0.05 mm Tapper 12°	
2.	Finish Fitting size 2 nd side	618.5 ± 0.05 ± 0.05 mm Tapper 12°	
3.	Finish size made by		

Inspected By (Sign) & Date

Jayju 13/10/23

1.	Supplied to (Customer Name)	Dannat Feed, HP to GT Krishak, U.P. Jh	Inv
2.	Dispatch Date		

Reported By (Sign) & Date

Jayju 13/10/23

Sats
13/10/23

Reviewed by (Engineer-CNC)

Manager-CNC

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