



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasoull Road, Yamuna Nagar - 135 001 (Haryana)

15307

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15707	58/58
2.	Visual Inspection	ok - 3.8 mm (SSC)	1378
3.	Pellet Die No.	15906	UT-OK
4.	Hardened by	Lark Perry	Relief-OK
5.	Received by after hardening (Name)	Jangir	(3-3) 4.3
6.	Hardness achieved on 1 st side	49.6 - 49.9 HR	5 Mile
7.	Hardness achieved on 2 nd side	49.6 - 49.8 HR	Relief-OK
8.	Ovality after hardening 1 st side	(1.3) mm	PCD - 56.5 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping 120
10.	Outside Diameter	636 mm	Deep - 18.4 mm
11.	Inside Diameter	520 mm	Tapping 120
12.	Width of die	254 mm	Holes - 12
Inspected By (Sign) & Date		Jangir 11/8/15	
1.	Finish Fitting size 1 st side	610 ± 0.05 - 610 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.05 - 610 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangir 11/8/15	
1.	Supplied to (Customer Name)	CL Enterprises, W.B	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 11/8/15	

Satya 11/8/15

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CNP/100