



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15312

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15666	44/50
3.	Pellet Die No.	ok - 4.0 mm (SS44)	Dring No 9980
4.	Hardened by	15396	VT-OK
5.	Received by after hardening (Name)	Lark Punjab	Relief-OK
6.	Hardness achieved on 1 st side	52-4 - 52.8 HRC	(3-3) 3 14 mm
7.	Hardness achieved on 2 nd side	51.1 - 52.5 HRC	Relief 4-5 5 6 mm
8.	Ovality after hardening 1 st side	(.9) mm	Re-counter-OK
9.	Ovality after hardening 2 nd side	(1.0) mm	PCD - 565 mm
10.	Outside Diameter	620 mm	Tapping 120
11.	Inside Diameter	520 mm	Deep 18-4 mm
12.	Width of die	222 mm	Tapping Head
Inspected By (Sign) & Date		Janjan 12/8/25	Hole - 12
1.	Finish Fitting size 1 st side	618.5 ± 0.03	
2.	Finish Fitting size 2 nd side	618.5 ± 0.04	618.5 ± 0.04 Tapp 12
3.	Finish size made by	618.5 ± 0.04	618.5 ± 0.04 Tapp 12
Inspected By (Sign) & Date		Janjan 12/8/25	
1.	Supplied to (Customer Name)	Keykerchie Limited, Kampala	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjan 12/8/25	

Reviewed by (Engineer-CNC)

Manager-CNC

10002 - CWP/PMK