



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15299

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15576	33/50
2.	Visual Inspection	OK - 3.0 mm (SEW)	Long - 247 Ad
3.	Pellet Die No.	15527	UT - OK
4.	Hardened by	hark penney	Relief - OK
5.	Received by after hardening (Name)	Jayji	(2-2) 2 23 mm
6.	Hardness achieved on 1 st side	49.3 - 49.6 HR	Relief 35 17 mm
7.	Hardness achieved on 2 nd side	49.1 - 49.5 HR	Gumfer - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PO - 4.14 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping ϕ 3/4"
10.	Outside Diameter	520 mm	Deep - 16.5 mm
11.	Inside Diameter	420 mm	Tapping Holes
12.	Width of die	182 mm	Holes - 8
Inspected By (Sign) & Date		Jayji 8/8/25	
1.	Finish Fitting size 1 st side	496.3 $\pm$.10 - 496.3 $\pm$.10 Toppies 12"	Final size check
2.	Finish Fitting size 2 nd side	496.3 $\pm$.10 - 496.3 $\pm$.10 Toppies 12"	by - Anand Kumar
3.	Finish size made by		Keth - ap
Inspected By (Sign) & Date		Jayji 8/8/25	Sign
1.	Supplied to (Customer Name)	Megafaj, Mahon & Hitesh	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayji 8/8/25	

8/8/25

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWF