



15292

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15597, OK - 4.0 mm (Lumber)	35/57 These Dongle 1395 H
3.	Pellet Die No.	15355	UT-OK
4.	Hardened by	Lark Permy	Relief-OK
5.	Received by after hardening (Name)	Jangin	(3-3) 26 mm
6.	Hardness achieved on 1 st side	50.8 - 51.5 HRC	Relief 4.5 22 mm
7.	Hardness achieved on 2 nd side	51.2 - 51.6 HRC	Caution-OK
8.	Ovality after hardening 1 st side	(0.5) mm	PO - 725 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	Tapping 120
10.	Outside Diameter	774 mm	Deep - 23.4 mm
11.	Inside Diameter	660 mm	Tapping 10.4
12.	Width of die	316 mm	Holes - 12
Inspected By (Sign) & Date		Jangin 7/8/15	
1.	Finish Fitting size 1 st side	798-6 +.10 - 798-6 +.10 Tapper 10.4	Undercut - 12.3
2.	Finish Fitting size 2 nd side	798-6 +.12 - 798-6 +.12 Tapper 10.4	12.6
3.	Finish size made by		
Inspected By (Sign) & Date		Jangin 7/8/15	
1.	Supplied to (Customer Name)	Noveltech fresh, Telangana	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangin 7/8/15	

Satish
7/8/15
Reviewed by (Engineer-CNC)

Manager-CNC

10002 - CWP/PAK