



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15280

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pollot Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	15468	40/10/78
3.	Pellet Die No.	OK - 6.0 mm (Mild steel)	Drill - 396 A/H
4.	Hardened by	15372	UT-OK
5.	Received by after hardening (Name)	Lark Finishing	Relief - OK
6.	Hardness achieved on 1 st side	50.1 - 50.2 HRc	Ø 6.5 38 mm
7.	Hardness achieved on 2 nd side	50.9 - 51.5 HRc	Ø 7.0 28 mm
8.	Ovality after hardening 1 st side	(0.7) mm	Gumtu - OK
9.	Ovality after hardening 2 nd side	(0.4) mm	RD - 540
10.	Outside Diameter	636 mm	Tapping M16
11.	Inside Diameter	480 mm / 500 mm	Deep - 26-4 mm
12.	Width of die	182 mm	Tapping Ho of hole - 4 one side

Inspected By (Sign) & Date

Janji 6/8/25

1. Finish Fitting size 1st side 540.8 ± 0.06 → 540.8 ± 0.06

2. Finish Fitting size 2nd side 630 ± 0.08 → 630 ± 0.07

3. Finish size made by

Inspected By (Sign) & Date

Janji 6/8/25

1. Supplied to (Customer Name) Hoshi Enterprises Karnataka

2. Dispatch Date

Reported By (Sign) & Date

Janji 6/8/25

Sot5
6/8/25

Reviewed by (Engineer-CNC)

Manager-CNC