



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10413

Form No.

CNC/QA/FM/02

Rev. No.

01

Rev. Date

31-07-2013

Inprocess Inspection (Pollot Dlos)

S.No.	Check Parameter	Specification	Observations	Remarks
1	Work Order No.			
2	Machined By		15597	35/57
3	Pallet Die No.		V.7.L. H/c Shop	Qty H., 13.0. 395
4	Die Category	Drg. No.	15355(4.0)H	Rev. 100
5	Out Side Diameter	Drg. No.	Jumbo	
6	Inside Diameter	Drg. No.	774 H- Step 00. 8mm	3.46mm
7	Width of Pellet Die	Drg. No.	880.14 H	13.0mm
8	Grooves as per Drawing	Drg. No.	316 H	
9	Fitting Sizes on CNC Plate	Drg. No.	20x8x7.5 H / 20x8x7.5 H	
10	Drilling Area Surface Smoothness		OK	
11	Tapping Operator		OK	
12	Tapping PCD		H/c Shop	
13	Tapping Hole Diameter		725 H	
14	Tapping On Second Side	Half pitch of 1st side	H20. Check by H20 B.1	
15	Tapping Hole Depth		OK	
16	Perpendicularity of Tapped Hole		Drill Depth 25.4 H	Tapping Depth 3.4
17	Visual Inspection Before Gun Drilling		Yes	
			OK	
Inspected By (Sign) & Date				
Sai: 4/8/25				
1	As per programme no.			
2	Gun Drilling Work Completed On			
3	Hole Finish In Gun Drilling	Marked	OK	
4	Defective Holes (If Any)		No	
Note : Mark the defective holes/Missed holes with the help of Permanent Marker				
1	Counter Sinking Depth & Finish	OK		
2	External Relief Dia	4.5 H	Outside 2.35	Inner 2.25
3	External Relief Depth		26 H	22 H
4	Inspection Done Before Hardening By (Name)		Sai	
5	Material Sent For Hardening By (Name)		Lark Furnace	
6	Material Sent For Hardening On Date		4 8 25	
Inspected By (Sign) & Date				
Sai: 4/8/25				

Counter G.
Rev. 46

Sai
4/8/25

Reviewed by (Engineer-CNC)

Manager-QA