



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15224

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	Tw to 15235	38/50
3.	Pellet Die No.	OK - 3.0 mm (RSEW)	Strongly hatched
4.	Hardened by	14692	UT-OK
5.	Received by after hardening (Name)	hark fenny	Relief-OK
6.	Hardness achieved on 1 st side	1 mm	(3.3) 3.17 mm
7.	Hardness achieved on 2 nd side	49.1 - 49.4 HR	Relief 3.5 11 mm
8.	Ovality after hardening 1 st side	49.6 - 49.7 HR	Gunter-OK
9.	Ovality after hardening 2 nd side	(0.5) mm	PCD - 565 mm
10.	Outside Diameter	(0.2) mm	Tapping 120
11.	Inside Diameter	620 mm	Deep - 18-4 mm
12.	Width of die	520 mm	Tapping No. 12
	Inspected By (Sign) & Date	222 mm	Hold - 12
1.	Finish Fitting size 1 st side	Yanjie 5/8/25	
2.	Finish Fitting size 2 nd side	610 ± 0.04	
3.	Finish size made by	610 ± 0.03 - 610 ± 0.04 mm	
	Inspected By (Sign) & Date		
1.	Supplied to (Customer Name)	Yanjie 5/8/25	
2.	Dispatch Date	TW to Godrej Agart, UP to Godrej Agart, Chhatrapati	
	Reported By (Sign) & Date		

Reviewed by (Engineer-CNC)

Manager-CNC