



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15267

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pollot Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	Tw to 15235	32142150
3.	Pellet Die No.	OK - 4.0 mm (SSEW)	Longer hatched
4.	Hardened by	14658	UT-OK
5.	Received by after hardening (Name)	hark Purany	Relief - OK
6.	Hardness achieved on 1 st side	Janji	Ø 4.5 ± 18 mm
7.	Hardness achieved on 2 nd side	48.5 - 50.1 HRC	Ø 5.0 ± 8 mm
8.	Ovality after hardening 1 st side	49.1 - 49.8 HRC	Counter - OK
9.	Ovality after hardening 2 nd side	(0.6) mm	Red - 18.5 mm
10.	Outside Diameter	(0.4) mm	Tapping M20
11.	Inside Diameter	620 mm	Deep - 18.4 mm
12.	Width of die	520 mm	Tapping M20
	Inspected By (Sign) & Date	222 mm	hatched 12
	Inspected By (Sign) & Date	Janji 2/8/25	
1.	Finish Fitting size 1 st side	610 ± 0.04 - 610 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.05 - 610 ± 0.05 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date		
	Inspected By (Sign) & Date	Janji 2/8/25	
1.	Supplied to (Customer Name)	Tw to Godrej Agrovet, U.P. to Godrej Agrovet, Chattisgarh	
2.	Dispatch Date		
	Reported By (Sign) & Date		
	Reported By (Sign) & Date	Janji 2/8/25	

Salvi 2/8/25

Reviewed by (Engineer-CNC)

Manager-CNC

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