



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15247

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15497	40110
2.	Visual Inspection	ok-8.0 mm (SSFW)	Done - hark/17/13
3.	Pellet Die No.	15297	UT-ak
4.	Hardened by	hark Kumar	Relief - ok
5.	Received by after hardening (Name)	Janji	(3-3) 3 18mm
6.	Hardness achieved on 1 st side	50.1 - 50.2 HRC	Relief 8-5 10mm
7.	Hardness achieved on 2 nd side	50.1 - 50.4 HRC	Count - ok
8.	Ovality after hardening 1 st side	(0.5) mm	RD - 505 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.4 mm
11.	Inside Diameter	520 mm	Tapping Hoaf
12.	Width of die	222 mm	Hols - 12
Inspected By (Sign) & Date		Janji 31/7/13	
1.	Finish Fitting size 1 st side	610 ± 0.03 - 610 ± 0.04 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.02 - 610 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 31/7/13	
1.	Supplied to (Customer Name)	Shrawasti Agrotech U.P.	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 31/7/13	

10002 - CWP/INK

Reviewed by (Engineer-CNC)

Manager-CNC