



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15250

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15547	32140
2.	Visual Inspection	OK - 2-8 mm (SEW)	Not Dmg to 7200, 02, 02
3.	Pellet Die No.	13950	UT-ole
4.	Hardened by	hark Kumar	Relief ok
5.	Received by after hardening (Name)	Jarjan	(2-2) 13 mm
6.	Hardness achieved on 1 st side	49.1 - 50.8 HR	Relief 3-3 8 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.6 HR	Count ok
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 452 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping 120
10.	Outside Diameter	500 mm	Deep - 18-6 mm
11.	Inside Diameter	420 mm	Tapping 120
12.	Width of die	182 mm	Hole - 8
Inspected By (Sign) & Date		Jarjan 31/7/13	
1.	Finish Fitting size 1 st side	489 - 1.09 - 489 ± 0.12 mm	
2.	Finish Fitting size 2 nd side	489 - 1.09 - 489 ± 0.11 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jarjan 31/7/13	
1.	Supplied to (Customer Name)	Solar fields WB	
2.	Dispatch Date		
Reported By (Sign) & Date		Jarjan 31/7/13	

Satya
31/7/13

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWP/PM