



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15245

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		57/66
2.	Visual Inspection	15464	Mo8
3.	Pellet Die No.	ok - 8.0 mm (M.Jumbo) -	320 A+B
4.	Hardened by	15342	UT-OK
5.	Received by after hardening (Name)	hark Pinner	Relief - OK
6.	Hardness achieved on 1 st side	Janji	Q 90 2 9 mm
7.	Hardness achieved on 2 nd side	50-1 - 50-2 HR	Ref
8.	Ovality after hardening 1 st side	50-4 - 50-8 HR	Countin - OK
9.	Ovality after hardening 2 nd side	(0.5) mm	PCD - 619 mm
10.	Outside Diameter	(0.5) mm	Tapping 1/16
11.	Inside Diameter	680.1 mm	Deep 31-6 mm
12.	Width of die	548.1 - 1.05 - 1.07 - 548.1 - 1.02 - 1.05 mm	Tapping 1/16 of
	Inspected By (Sign) & Date	195 mm	Tools - 2
		Janji 31/7/25	
1.	Finish Fitting size 1 st side	690.1 - 1.10	690.1 - 1.10 Tapp 8'
2.	Finish Fitting size 2 nd side	690.1 - 1.09	690.1 - 1.10 Tapp 8'
3.	Finish size made by		
	Inspected By (Sign) & Date		
		Janji 31/7/25	
1.	Supplied to (Customer Name)	Mawikoran Power, HR	
2.	Dispatch Date		
	Reported By (Sign) & Date		
		Janji 31/7/25	

31/7/25

1002 - CWP/PHK

Reviewed by (Engineer-CNC)

Manager-CNC