



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15240

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15484	38/50
2.	Visual Inspection	OK - 3.0 mm (85%)	new 99801
3.	Pellet Die No.	14840	UT-OK
4.	Hardened by	Lark Perry	Relief-OK
5.	Received by after hardening (Name)	Janj	(3-3) 3 18 mm
6.	Hardness achieved on 1 st side	50.0 - 50.1 HR	Relief 35 3 12 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.1 HR	Counter-OK
8.	Ovality after hardening 1 st side	(0.5) mm	Rep - 565 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18-6 mm
11.	Inside Diameter	520 mm	Tapping Holes
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janj 30/7/15	
1.	Finish Fitting size 1 st side	618.5 P.02 - 618.5 P.05 Tappu 12°	
2.	Finish Fitting size 2 nd side	618.5 P.03 - 618.5 P.03 Tappu 12°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janj 30/7/15	
1.	Supplied to (Customer Name)	AFT Ag 20, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janj 30/7/15	

Satya 30/7/15

Reviewed by (Engineer-CNC)

Manager-CNC