



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

15241

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14902	30/7/13
2.	Visual Inspection	OK - 3.0 mm (SS&W)	Depth - 578 AB
3.	Pellet Die No.	15295	UT-OK
4.	Hardened by	hark Kumar	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) 23 mm
6.	Hardness achieved on 1 st side	50.9 - 51.1 HR	20 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.2 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 55 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	620 mm	Depth - 18-4 mm
11.	Inside Diameter	520 mm	Tapping M20
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janji 30/7/13	
1.	Finish Fitting size 1 st side	612.5 ± 0.6 - 612.5 ± 0.7 Tapper 4°	
2.	Finish Fitting size 2 nd side	612.5 ± 0.8 - 612.5 ± 0.8 Tapper 4°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 30/7/13	
1.	Supplied to (Customer Name)	Jyoti Poultry feed Bihor	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 30/7/13	

Satyam 30/7/13

Reviewed by (Engineer-CNC)

Manager-CNC

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