



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15213

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.		
2.	Visual Inspection	15467	SD/60
3.	Pellet Die No.	ak- 410 mm (SS70)	Done 409 A/B
4.	Hardened by	12372	07-OK
5.	Received by after hardening (Name)	hark ferns	Relief -ok
6.	Hardness achieved on 1 st side	48-9-49.1 HR @	(3-3) 18 mm
7.	Hardness achieved on 2 nd side	48-6-48-9 HR @	Relief 4-5 10 mm
8.	Ovalty after hardening 1 st side	(0.3) mm	Geometry -ok
9.	Ovalty after hardening 2 nd side	(0.5) mm	Rel - 565 mm
10.	Outside Diameter	640 mm	Grinding H20
11.	Inside Diameter	520 mm	Deep - 18-4 mm
12.	Width of die	186 mm	Grinding H20
	Inspected By (Sign) & Date	Janji 28/7/15	Hols - 12
1.	Finish Fitting size 1 st side	610 ±.10 - 610 ±.11 mm	
2.	Finish Fitting size 2 nd side	610 ±.12 - 610 ±.12 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	Janji 26/7/15	
1.	Supplied to (Customer Name)	Boramat Agro, Maheshpur	
2.	Dispatch Date		
	Reported By (Sign) & Date	Janji 26/7/15	

Satish
26/7/15

Janji 26/7/15

1002 - CWP/PRK

Reviewed by (Engineer-CNC)

Manager-CNC