



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10365

Form No.

CNC/QA/FM/02

Rev. No.

01

Rev. Date

31-07-2013

Inprocess Inspection (Pollot Dies)

S.No.	Check Paramotor	Specification	Observations	Remarks
1	Work Order No.			
2	Machined By		15189	45/60
3	Pallet Die No.		N.T.L. n/a Shop	Drilling 12.0
4	Die Category	Drg. No.	15937 (8.0) n/a	Revised
5	Out Side Diameter	Drg. No.	780 n/a	798 n/a
6	Inside Diameter	Drg. No.	660.14 n/a	Step length 85.5
7	Width of Pellet Die	Drg. No.	324 n/a	Order cut 9 n/a
8	Grooves as per Drawing	Drg. No.	21.5 x 8 x 7 n/a	21.5 x 8 x 7 n/a
9	Fitting Sizes on CNC Plate	Drg. No.	ok	
10	Drilling Area Surface Smoothness		ok	
11	Tapping Operator		n/a. Shop	Tapping No
12	Tapping PCD		725 n/a	of holes = 12
13	Tapping Hole Diameter		112, Crack by Hare Bolt	Both Side
14	Tapping On Second Side	Half pitch of 1st side	ok	
15	Tapping Hole Depth		Drilling Depth = 30.4 n/a	Tapping Depth 28.4
16	Perpendicularity of Tapped Hole		yes	
17	Visual Inspection Before Gun Drilling		ok	
Inspected By (Sign) & Date			Ravi 26/7/25	2 Slot
1	As per programme no.			32.1 n/a
2	Gun Drilling Work Completed On			8 n/a
3	Hole Finish In Gun Drilling	Marked	ok	Both Side
4	Defective Holes (If Any)		No	
Note : Mark the defective holes/Missed holes with the help of Permanent Marker				Country - 60
1	Counter Sinking Depth & Finish	ok		Ravi 22
2	External Relief Dia	8.5 n/a	23.33	Inner
3	External Relief Depth		23 n/a	15 n/a
4	Inspection Done Before Hardening By (Name)		Ravi	
5	Material Sent For Hardening By (Name)		Lark Porrace	
6	Material Sent For Hardening On Date		28	25
Inspected By (Sign) & Date			Ravi 26/7/25	

Satya 26/7/25

Reviewed by (Engineer-CNC)

Manager-QA