



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15188

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Pollot Dies) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15431	30/66
2.	Visual Inspection	OK - 6.0 mm (H. Sube)	Drill - 320 HP
3.	Pellet Die No.	15542	UT - OK
4.	Hardened by	herk funny	Relief - OK
5.	Received by after hardening (Name)	Janji	Q 7.0 3 36 mm
6.	Hardness achieved on 1 st side	49.0 - 49.2 HR	3 All
7.	Hardness achieved on 2 nd side	49.0 - 49.3 HR	Comps - OK
8.	Ovality after hardening 1 st side	(0.5) mm	PCP - 619 mm
9.	Ovality after hardening 2 nd side	(0.6) mm	Tapping M26
10.	Outside Diameter	680.1 mm	Deep - 31.6 mm
11.	Inside Diameter	548.1 ± 0.5 ± 0.8 - 548.1 ± 0.6 ± 0.7 mm	Tapping Holes
12.	Width of die	195 mm	Tools - 2
Inspected By (Sign) & Date		Janji 23/7/25	-
1.	Finish Fitting size 1 st side	690.1 ± 0.4 - 690.1 ± 0.5 mm Tapper 8°	
2.	Finish Fitting size 2 nd side	690.1 ± 0.10 - 690.1 ± 0.12 Tapper 8°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 23/7/25	
1.	Supplied to (Customer Name)	Yulung, Haryana	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 23/7/25	

Satyam
23/7/25

Reviewed by (Engineer-CNC)

Manager-CNC

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