



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

(217)

15196

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Polot Dlos) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15374	31/50
2.	Visual Inspection	ok - 2.8 mm (JEW)	Relief - ok
3.	Pellet Die No.	15473	Relief - ok
4.	Hardened by	hark Parnas	Relief - ok
5.	Received by after hardening (Name)	Janji	Relief - ok
6.	Hardness achieved on 1 st side	49.1 - 49.6 HRC	Relief - ok
7.	Hardness achieved on 2 nd side	49.3 - 49.5 HRC	Relief - ok
8.	Ovality after hardening 1 st side	(0.7) mm	Relief - ok
9.	Ovality after hardening 2 nd side	(0.5) mm	Relief - ok
10.	Outside Diameter	730 mm	Relief - ok
11.	Inside Diameter	630 mm	Relief - ok
12.	Width of die	290 mm	Relief - ok
Inspected By (Sign) & Date		Janji 24/7/25	
1.	Finish Fitting size 1 st side	741.1 ± 0.05 - 741.1 ± 0.04 Tappan 10	Undercut - 5.3
2.	Finish Fitting size 2 nd side	741.1 ± 0.04 - 741.1 ± 0.04 Tappan 10	= 5.8
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 24/7/25	
1.	Supplied to (Customer Name)	Suman Karmal Parnas, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 24/7/25	

Satya
24/7/25

Reviewed by (Engineer-CNC)

Manager-CNC

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