



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15207

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15572	42155
2.	Visual Inspection	OK - 7.0 mm (Series)	Length - 1375 AB
3.	Pellet Die No.	14433	UT-OK
4.	Hardened by	hark puran	Relief - OK
5.	Received by after hardening (Name)	Janji	(2-2) 5 20 mm
6.	Hardness achieved on 1 st side	50.1 - 49.1 HRC	Relief 2.5 13 mm
7.	Hardness achieved on 2 nd side	49.4 - 48.8 HRC	Grinding - OK
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 484 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	530 mm	Deep - 16-4 mm
11.	Inside Diameter	420 mm	Tapping 16-4
12.	Width of die	158 mm	Hols - 2
Inspected By (Sign) & Date		Janji 25/7/13	
1.	Finish Fitting size 1 st side	480 ± 0.10 - 480 ± 0.12 mm	
2.	Finish Fitting size 2 nd side	480 ± 0.12 - 480 ± 0.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 25/7/13	
1.	Supplied to (Customer Name)	CP Agro Ind, CP	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 25/7/13	

Satish
25/7/13

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CNP/MS