



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

15178

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15481	3745
2.	Visual Inspection	ok - 3.2 mm (SEW)	422.45
3.	Pellet Die No.	15240	10T-OK
4.	Hardened by	Lark Penny	Relief-OK
5.	Received by after hardening (Name)	Janji	(2-2) 3 15mm
6.	Hardness achieved on 1 st side	49-0-49-1 HR	Relief 3-8 8mm
7.	Hardness achieved on 2 nd side	48-9-49-0 HR	Counter-OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD-414 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	510 mm	Deep - 16-6 mm
11.	Inside Diameter	420 mm	Tapping M16
12.	Width of die	182 mm	Hols - 8
Inspected By (Sign) & Date		Janji 21/7/13	
1.	Finish Fitting size 1 st side	489 ± 0.08	489 ± 0.10 mm
2.	Finish Fitting size 2 nd side	489 ± 0.09	489 ± 0.10 mm
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 21/7/13	
1.	Supplied to (Customer Name)	Rohit feed, W-B	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 21/7/13	

Satish 21/7/13

Reviewed by (Engineer-CNC)

Manager-CNC